



Description	Soda Ash alkalinity agent is a granular powder form of sodium carbonate primarily used to condition and soften make-up water and to raise pH.		
Applications/Functions	Treat out calcium hardness in make-up waterRaise pH		
Advantages		Can eliminate calcium ions by converting to insoluble carbonate Can maximize the performance of bentonite and polymer products	
Typical Properties	 Appearance pH of 5% solution Bulk density, lb/ft³ 	Variable-colored powder (white to gray) 11.5 57-65	
Recommended Treatment			
	• When treating make- between 8.5 – 9.5	up water, pH ranges should be maintained	
	 Addition of Soda Ash should always be done prior to addition of bentonite or polymer to the fluid system. Soda Ash alkalinity agent should not be added at the same time as other drilling fluid components. 		
	General Treatment:		
	 1-2 pounds of Soda Ash alkalinity agent per 100 gallons of make-u water or 1.2-2.4 kilograms per cubic meter of make-up water. 		
	 Use as required to remove calcium ions but do not add in excess as overtreatment can lead to detrimental effects and reduced performance of the drilling fluid components and/or system. 		
	 Mix slowly through a speed stirrer. 	jet mixer or sift slowly into the vortex of a high-	
Packaging	Soda Ash is packaged in 50-lb (22.7 kg) or 100-lb (45.4 kg) multiwall paper bags.		

