



| | PENETROL wetting agent is a water miscible, non-ionic surfactant designed to counteract the sticking tendencies of clay. | |
|------------------------|---|---------------------|
| Applications/Functions | The use of PENETROL wetting agent aids the following: Reduce or eliminate bit balling | |
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| | • Reduce surface tension of drilling fluid, which allows faster chip removal | |
| | without continuously grinding the hard shale formations | |
| | Improve drilling efficiency by preferentially coating the bottom-hole | |
| | assembly and drill string | |
| | Minimize differential sticking | |
| | Increase bit life and reduce drill pipe and bottom-hole assembly wear | |
| Advantages | Easy to mix | |
| | Effective in low concentrations | |
| | Compatible with other Baroid drilling fluid additives | |
| | Biodegradable | |
| Typical Properties | Appearance | forest green liquid |
| | Specific gravity | 0.98 |
| | pH (1%) solution | 9.5 |
| | Flash point, TOC, °F, °C | >300, (149) |
| Recommended | Added uniformly through entire circulation system | |
| Treatment | 1 to 4 quarts of PENETROL wetting agent per 100 gallons of drilling fluid | |
| | 2.5 to 10 liters of PENETROL wetting agent per m³ of drilling fluid | |
| | As a slug down drill rods to counteract the sticking tendencies of clay | |
| | 1 to 2 quarts of PENETROL wetting agent per drill rod | |
| | 1 to 2 liters of PENETROL wetting agent per drill rod | |
| | Alternate application | |
| | Dilute 1 gallon of PENETROL wetting agent with 10 gallons of water and inject one gallon of mixture per minute into the pump suction | |
| | Dilute 3.8 liters of PENETROL wetting agent with 38 liters of water and inject 3.8 liters of mixture per minute into the pump suction | |

